

# Calhoun Mill

5020 Highway 11 South Calhoun, Tennessee 37309-5249 USA  
Tel. (423) 336-2211



## PRODUCTION CAPACITY

**66,000**  
short tons



## ECONOMIC IMPACT

Nearly  
**\$105 million**  
(USD)



## NUMBER OF EMPLOYEES

**187**



## NUMBER OF MACHINES

**3** converting lines



## PRODUCTS

- Tissue



## MILL OVERVIEW

Domtar's Calhoun mill, established in 1954, produces towel and tissue products for customers that include some of the country's largest retailers. Through the addition of the tissue operation at Calhoun, and in conjunction with additional tissue manufacturing and converting facilities in Florida and Maryland, Domtar is building a competitive integrated tissue business serving the North American market. In 2018, the mill added a new \$20-million distribution center to the operation.



## ENVIRONMENTAL CONTRIBUTIONS

- The Calhoun mill sources wood fiber and maintains chain-of-custody and controlled wood certificates under the standards of the Sustainable Forestry Initiative® (SFI®), the Programme for the Endorsement of Forest Certification™ (PEFC) and the Forest Stewardship Council® (FSC®). In 2020, the mill's tissue operation integrated the company's multisite chain-of-custody certified fiber-tracking system for Domtar's network of tissue mills.
- Contributing to the company's success in reducing absolute direct and indirect greenhouse gas (GHG) emissions by 87% from 2000 levels, the mill has achieved an 93% reduction in scope 1 and 2 GHG emissions.



## COMMUNITY INVESTMENT

- Mill employees completed 2022 without a single recordable injury, reaching 250,000 consecutive hours without a recordable injury. For every 250,000 injury-free hours, Domtar rewards employees with \$5,000 or more to donate to local organizations.
- The mill sponsors an employee-driven "Goodfellows" program that provides Christmas baskets, coats and toys for needy individuals in the surrounding area.



## AWARDS AND CERTIFICATIONS

- FSC® Certificate
- PEFC Certificate
- SFI® Certificate
- SFI Certified Sourcing Certificate
- Landowner Outreach Information
- Landowner Information for FSC Specified Risk Items
- ISO 14001 Certificate