

# **Environmental Policy**

We will conduct business in a manner that conserves resources and constantly reduces our environmental footprint. We seek con tinual improvement in our environmental performance by setting, reviewing and updating environmental goals.

### We are committed to:

- Managing operations to comply with all applicable laws and regulations and other requirements to which we subscribe, with emphasis on pollution prevention, and minimizing adverse environmental impacts;
- Identifying and evaluating potential environmental risks and implementing appropriate measures to eliminate or control those risks;
- Developing and implementing measures to ensure sustainable use of materials, resources and energy;
- Promoting and developing awareness, leadership and accountability with respect to environmental protection among all our employees and persons working for us or on our behalf;
- Communicating with our employees, customers, suppliers, the communities in which we operate and public officials to build greater mutual understanding of environmental issues;
- Participating in the development of governmental environment policies based on sound science and sustainable growth principles;
- Supporting research aimed at improving process efficiency and environmental protection measures and applying such knowledge to our product stewardship;
- Conducting independent third party environmental audits to confirm that our management practices meet policy objectives, legislation and the principles of sound management; and reporting to the Board of Directors on the environmental status of our operations.

Our employees share in this responsibility and are accountable for the successful implementation of this policy. Local management is empowered to curtail operations, as necessary, to prevent serious environmental impacts.

July 2009 Last Reviewed: April 2013



#### **2014 TOXIC SUBSTANCES ACCOUNTING REPORT**

Under Section 9 of the Toxics Reduction Act, an owner and operator of a facility are required to ensure for each process at the facility that uses or creates a prescribed toxic substance, that the substance is tracked and quantified, in accordance with the regulations. Under Section 10 (4) of the Act, the owner and the operator of a facility who are required under this section to ensure that a report is prepared shall ensure that all or part of the report, or some or all of the information contained in the report, is made available to the public on the Internet and by other means in accordance with the regulations.

The information contained within this report is the result of the accounting activities outlined in both the Act and Regulation. This report satisfies the requirements for reporting to the public as outlined in both the Act and Regulation.

Substance:	Cadmium (and its compounds)
CAS Number:	**

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

2014 kg	Change from 2013 kg	Change from 2013 %
		•
10-100	3.540	7.4%
0-1	0.000	0.0%
10-100	-3.430	-9.4%
*	0.200	4.8%
*	0.300	2.5%
*	0.000	0.0%
*	36.980	96.6%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

## **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

<sup>\*\*</sup> no single CAS number applies to this substance

Substance: Chlorine
CAS Number: 7782-50-5

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
t	t	%
11-110	-2.000	-7.7%
1-10	-0.080	-2.3%
0-1	0.000	0.0%
*	-0.001	-2.7%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use or creation Chlorine as no viable alternative could be identified. Based on the information gathered in this report, the amount of Chlorine used and created is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	2,3,7,8-Tetrachlorodibenzo-p-dioxin
CAS Number:	1746-01-6

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.2100	-40.4%
0-1	0.0000	0.0%
*	0.0000	0.0%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.1900	158.3%
*	0.0000	0.0%
*	0.0000	0.0%

Change from 2013 Change from 2013

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: 1,2,3,7,8-Pentachlorodibenzo-p-dioxin
CAS Number: 40321-76-4

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.3600	-83.7%
0-1	0.0000	0.0%
*	0.0000	0.0%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0400	133.3%
*	0.0000	0.0%
*	0.0000	0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

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Substance:	1,2,3,4,7,8-Hexachlorodibenzo-p-dioxin
CAS Number:	39227-28-6

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land On site disposal

Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.3300	-75.0%
0-1	0.0000	0.0%
*	0.0000	0.0%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0700	175.0%
*	0.0000	0.0%

0.0000

0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

## **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: 1,2,3,7,8,9-Hexachlorodibenzo-p-dioxin CAS Number: 19408-74-3

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
g	g	%
0-1	0.0000	0.0%
0-1	-0.4000	-97.6%
0-1	0.0000	0.0%
*	-0.0002	-2.7%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

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Substance:	1,2,3,6,7,8-Hexachlorodibenzo-p-dioxin
CAS Number:	57653-85-7

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land On site disposal

Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.4000	-100.0%
0-1	0.0000	0.0%
*	-0.0001	-2.9%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

## **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number:

1,2,3,4,6,7,8-Heptachlorodibenzo-p-dioxin 35822-46-9

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air Released to water Released to land On site disposal Off site disposal

Off site recycling

2014 g	Change from 2013	Change from 2013 %
ь	Б	70
0-1	0.0000	0.0%
0-1	-0.2200	-44.9%
0-1	0.0000	0.0%
*	-0.0018	-2.8%
*	-0.2607	-65.2%
*	0.0000	0.0%
*	0.0400	133.3%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### Implemented Options

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

2014

Substance: CAS Number: Octachlorodibenzo-p-dioxin 3268-87-9

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water Released to land On site disposal Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
1-10	4.5100	128.9%
0-1	0.0000	0.0%
*	-0.0053	-2.8%
*	0.2594	64.9%
*	0.0000	0.0%
*	3.6700	104.9%
*	0.0000	0.0%
*	0.0000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

## **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number:

2,3,7,8-Tetrachlorodibenzofuran 51207-31-9

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
g	g	%
0-1	0.0000	0.0%
0-1	-0.3500	-74.5%
0-1	0.0000	0.0%
*	-0.0019	-2.8%
*	-0.3427	-85.7%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

2014

CAS Number:

Substance:

57117-21-4	2,3,4,7,8-Pentachlorodibenzofuran	
3/11/-31-4	57117-31-4	

Change from 2013 Change from 2013

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.3960	-99.0%
0-1	0.0000	0.0%
*	-0.0001	-2.9%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

Substance: 1,2,3,7,8-Pentachlorodibenzofuran
CAS Number: 57117-41-6

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
g	g	%
0-1	0.0000	0.0%
0-1	-0.3977	-99.4%
0-1	0.0000	0.0%
*	-0.0001	-2.7%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	1,2,3,4,7,8-Hexachlorodibenzofuran
CAS Number:	70648-26-9

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.3948	-98.7%
0-1	0.0000	0.0%
*	-0.0002	-2.8%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%

0.0000

0.0000

0.0%

0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

## **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: 1,2,3,7,8,9-Hexachlorodibenzofuran
CAS Number: 72918-21-9

2014

0-1

0-1

0-1

Change from 2013 Change from 2013

0.0%

0.0%

0.0%

0.0%

0.0%

0.0%

0.0%

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0.0%

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0.0000

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

*On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above
substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	1,2,3,6,7,8-Hexachlorodibenzofuran
CAS Number:	57117-44-9

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
σ	σ	%

0-1	0.0000	0.0%
0-1	-0.3977	-99.4%
0-1	0.0000	0.0%
*	-0.0001	-2.9%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

## **Implemented Options**

Substance: 2,3,4,6,7,8-Hexachlorodibenzofuran
CAS Number: 60851-34-5

2014 Change from 2013 Change from 2013

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2015	Change Ironi 2015
g	g	%
0-1	0.0000	0.0%
0-1	-0.3948	-98.7%
0-1	0.0000	0.0%
*	-0.0002	-2.8%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance: 1,2,3,4,6,7,8-Heptachlorodibenzofuran
CAS Number: 67562-39-4

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created: The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal Off site recycling

<u> </u>		, •
0-1	0.0000	0.0%
0-1	-0.4025	-98.2%
0-1	0.0000	0.0%
*	-0.0002	-2.8%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0000	0.0%
*	0.0000	0.0%

0.0000

0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# Implemented Options

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number:

1,2,3,4,7,8,9-Heptachlorodibenzofuran
55673-89-7

Change from 2013 Change from 2013

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air Released to water Released to land On site disposal Off site disposal

Off site recycling

2011	Change from 2013	Change from 2013
g	g	%
0-1	0.0000	0.0%
1-10	0.2644	31.1%
0-1	0.0000	0.0%
*	0.0000	0.0%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.6644	147.6%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

2014

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

2014

Substance: CAS Number:

Octachlorodibenzofuran	
39001-02-0	

Change from 2013 Change from 2013

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land On site disposal

Off site disposal

Off site recycling

g	g	%
0-1	0.0000	0.0%
0-1	-0.3288	-68.5%
0-1	0.0000	0.0%
*	-0.0010	-2.9%
*	-0.4000	-100.0%
*	0.0000	0.0%
*	0.0682	136.4%
*	0.0000	0.0%
*	0.0000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Dioxin and Furans (D/Fs) because they are undesirable trace contaminants created within combustion process for which there is no viable process alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

Substance: Formaldehyde
CAS Number: 50-00-0

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land

On site disposal Off site disposal

Off site recycling

*	0.000	0.0%	
•		•	•
 1 66 11 11	1 1 66 11		

Change from 2013 Change from 2013

0.0%

0.9%

-1.4%

2.3%

0.0%

0.0%

0.0%

0.000

0.200

-0.060

0.040

0.000

0.040

0.000

2014

0-1

10-100

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

The Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Formaldehyde. Based on the information gathered in this report, the amount of Formaldehyde created is not expected to significantly increase.

#### **Implemented Options**

Domtar intends to install a CO monitor on its Bark Boiler to reduce emissions including Formaldehyde.

Substance:	Hexachlorobenzene
CAS Number:	118-74-1

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

110-74-1				
	2014	Change from 2013	Change from 2013	
	g	g	%	
				1

g	g	<u></u> %
0-1	0.000	0.0%
1-10	-0.049	-2.8%
0-1	0.000	0.0%
*	-0.049	-2.8%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of HCB because it is an undesirable trace contaminant created within combustion process for which there is no viable process alternative. Based on the information gathered, the amount of HCB created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: Hexavalent chromium compounds

CAS Number: \*\*

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

2014	Change from 2013	Change from 2013
kg	kg	%
0-1	0.000	0.0%
10-100	8.551	10.2%
0-1	0.000	0.0%
*	-0.006	-0.1%
*	0.835	2.5%
*	0.000	0.0%
*	7.722	17.4%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Hexavalent Chromium because it is an undesirable trace contaminant created as a by-product of combustion for which there is no viable alternative. Based on the information gathered in this report, the amount of Hexavalent Chromium created is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Hydrochloric acid
CAS Number:	7647-01-0

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal
Off site recycling

2014	Change from 2013	Change from 2013
t	t	%

1-10	7.039	645.8%
10-100	-0.549	-2.7%
0-1	0.000	0.0%
*	-0.549	-2.7%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use or creation of Hydrochloric Acid as no viable alternative could be identified. Based on the information gathered in this report, the amount of Hydrochloric Acid used and created is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# **Implemented Options**

Substance: CAS Number:

Lead (and its compounds)
**

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

2014	Change from 2013	Change from 2013
kg	kg	%
1,000-10,000	-74.202	-4.8%
0-1	0.000	0.0%
10-100	-2.055	-2.2%
*	0.585	3.7%
*	1.545	2.5%
*	0.000	0.0%
*	67.329	27.2%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Manganese (and its compounds)
CAS Number:	**

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

•	•	, .
10-100	-1.350	-4.8%
0-1	0.000	0.0%
10-100	-0.979	-3.8%
*	0.002	3.8%
*	0.748	2.5%
*	0.000	0.0%
*	11 005	42 70/

0.000

0.000

0.0%

0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

## **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials,

## **Implemented Options**

<sup>\*\*</sup> no single CAS number applies to this substance

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance:	Methanol
CAS Number:	67-56-1

Dn a facility-wide basis: 2014 Change from 2013 Change fr

Amount that entered the facility as the substance itself or as a consti

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

t	t	%
1,000-10,000	-64.367	-4.9%
1,000-10,000	0.382	0.0%
0-1	0.000	0.0%
*	5.198	1.4%
*	0.249	2.5%
*	0.000	0.0%
*	0.333	79.3%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use or creation Methanol as no viable alternative could be identified. Based on the information gathered, the amount of Methanol used and created is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Selenium
CAS Number:	**

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

a constituent of another substance:

The amount of substance that was created:
The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

kg	kg	%
1,000-10,000	-62.770	-5.6%
0-1	0.000	0.0%
100-1,000	-29.604	-11.5%
*	0.123	5.9%
*	0.119	2.6%
*	0.000	0.0%
*	0.205	24.7%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### Implemented Options

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Sulphuric acid Substance: 7664-93-9 CAS Number:

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to land

Off site recycling

Released to water On site disposal Off site disposal

2014	Change from 2013	Change from 2013
t	t	%
10,000-100,000	-3293.033	-19.5%
1-10	-0.121	-1.7%
0-1	0.000	0.0%
*	-0.121	-1.7%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use or creation of Sulphuric Acid as no viable alternative could be identified. Based on the information gathered, the amount of Sulphuric Acid used and created is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# **Implemented Options**

Substance: Ammonia (total) CAS Number:

2014

0-1

0-1

100-1,000

Change from 2013 Change from 2013

0.000

35.455

0.000

-0.287

12.527

0.000

0.000

0.000

0.000

0.0%

12.4%

0.0%

-0.9%

21.5%

0.0%

0.0%

0.0% 0.0%

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

** no single CAS number applies to this substance	
*On-site releases from the facility to air, water and land, as well as o	n and off-site disposal and off-site recycling for any of the above

substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. - Espanola Mill does not intend to reduce its creation of Ammonia because it is an undesirable trace contaminant created as a by product within the pulping, chemical recovery, and wastewater treatment processes for which there is no viable alternative. Domtar Inc. Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Chlorine Dioxide
CAS Number:	10049-04-4

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

0-1	0.000	0.0%
1,000-10,000	-209.000	-2.4%
0-1	0.000	0.0%
*	-0.020	-2.3%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

0.000

0.0%

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

### Toxic Substance Reduction Plan Objective

Domtar Inc. – Espanola Mill does not intend to reduce its creation of Chlorine Dioxide because it is a required bleaching agent in the pulp making process for which there is no viable alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# **Implemented Options**

<sup>0.0%</sup> 0.000 0.000 0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: Methyl Isobutyl Ketone
CAS Number: 108-10-1

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal
Off site recycling

2014 t	Change from 2013 t	Change from 2013 %
0-1	0.000	**
1-10	0.050	2.1%
0-1	0.000	0.0%
*	0.064	4.0%
*	0.003	**
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### Toxic Substance Reduction Plan Objective

The Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Methyl Isobutyl Ketone. Based on the information gathered in this report, the amount of Methyl Isobutyl Ketone created is not expected to significantly increase.

#### **Implemented Options**

Domtar intends to install a CO monitor on its Bark Boiler to reduce emissions including Methyl Isobutyl Ketone.

Substance:	Hydrogen sulphide
CAS Number:	7783-06-4

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

t	t	%
0-1	0.000	0.0%
100-1,000	-23.313	-6.3%
0-1	0.000	0.0%
*	-16.208	-18.8%
*	-0.031	-2.1%
*	0.000	0.0%
*	0.000	-1.5%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill will be reducing its creation of Hydrogen Sulphide through the addition of six more aerators in the Wastewater Treatment Process. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

Six additional aerators will be installed in the effluent treatment system. This will improve oxygenation of the effluent, and reduce Hydrogen Sulphide formation. Liquor Sulphidity target has been lowered to 30%. This may reduce overall TRS and H2S formation in the Pulping, Chemical Recovery, and Wastewater Treatment processes.

<sup>\*\*</sup>Previous year's values are zero.

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: Nitrate Ion CAS Number:

2014

10-100

0-1

0-1

\*

Change from 2013 Change from 2013

118.8%

-100.0%

0.0%

0.0%

0.0%

0.0%

0.0%

0.0%

-100.0%

9.277

0.000

0.000

0.000

0.000

0.000

0.000

-25.645

-25.645

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a consti

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

\*On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of Nitrate Ion because it is a desirable substance within the Wastewater Treatment process and no viable alternative was identified. Nitrate Ion is created within the Wastewater Treatment process as a natural byproduct of the Nitrogen cycle for which there is no viable alternative. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Phosphorus (total)
CAS Number:	**

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

The amount of substance that was contained in product:

Released to air

Released to water

Released to land On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

2014 t	Change from 2013 t	Change from 2013 %
10-100	4.108	6.3%
0-1	0.000	0.0%
0-1	0.000	0.0%
*	0.003	2.0%
*	-0.297	-1.0%
*	0.000	0.0%
*	11.012	38.3%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. The Mill does not intend to reduce its use of Phosphorous because it is an undesirable trace contaminant in raw materials (wood chips, bark, and chemicals) for which there is no viable alternative and used within the Wastewater Treatment process to promote wastewater treatment for which there is no viable alternative. Based on the information gathered in this report, the amount of Phosphorous in the feedstock is not expected to significantly increase. Phosphorous used at the wastewater treatment plant is expected to increase as a result of studies indicating a phosphorous deficiency.

## **Implemented Options**

Substance: Carbon Monoxide
CAS Number: 630-08-0

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land On site disposal Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
t	t	%
0-1	0.000	0.0%
1,000-10,000	50.646	3.3%
*	50.646	3.3%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Carbon Monoxide is created and released on-site through the combustion of various fuels for Chemical Recovery, Power Generation and Ancillary processes such as building heating requirements. In Kraft pulp mills and pulp mills that practice either oxygen delignification or pulp bleaching with chlorine dioxide (ClO2), CO is also formed during these delignification processes and released to the atmosphere. Carbon Monoxide is not found within material feedstock used by the Kraft pulp manufacturing operation.

#### **Implemented Options**

Domtar intends to install a CO monitor on its Bark Boiler to reduce emissions including carbon monoxide.

_	-
Substance:	Nitrogen oxides (expressed as NO2)
CAS Number:	11104-93-1

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal Off site recycling

0-1	0.000	0.0%
1,000-10,000	60.803	4.9%
*	61.403	5.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill does not intend to reduce its creation of Nitrogen Oxides as no viable alternative was identified.

### Implemented Options

Substance: PM2.5
CAS Number: \*\*

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land On site disposal Off site disposal

t	t	%
0-1	0.000	0.0%
10,000-100,000	9734.432	38.4%
*	105.922	29.4%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill does intendz to reduce its creation of PM2.5.

#### **Implemented Options**

Domtar intends to install a CO monitor on the Bark Boiler to reduce emissions including PM2.5

Substance:	PM10
CAS Number:	**

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land On site disposal Off site disposal Off site recycling

t	t	%
0-1	0.000	0.0%
10,000-100,000	14002.098	39.2%
*	149.755	30.7%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of PM10.

### **Implemented Options**

 $Domtar\ intends\ to\ install\ a\ CO\ monitor\ on\ the\ Bark\ Boiler\ to\ reduce\ emissions\ including\ PM10.$ 

Off site recycling
\*\* no single CAS number applies to this substance

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

<sup>\*\*</sup> no single CAS number applies to this substance

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: Sulphur dioxide
CAS Number: 7446-09-5

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

t	t	%
0-1	0.000	0.0%
100-1,000	-7.666	-3.1%
*	-7.666	-3.1%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Incorporated – Espanola Mill intends to reduce its creation of Sulphur Dioxide from the Recovery Boiler. Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

Improved Operating Practices consisting of; Liquor Sulphidity target will be lowered and Recovery Boiler liquor temperature and bed temperature will be optimized. These options will reduce the creation of Sulphur Dioxide from the Recovery boiler.

Substance:	Total Particulate Matter
CAS Number:	**

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

τ	τ	<u></u> %
0-1	0.000	0.0%
10,000-100,000	19636.663	41.3%
*	214.580	33.1%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

0.000

0.000

Change from 2013 Change from 2013

0.0%

0.0%

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Total Particulate Matter.

### **Implemented Options**

Domtar intends to install a CO monitor on the Bark Boiler to reduce emissions including Total Particulate Matter.

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

<sup>\*\*</sup> no single CAS number applies to this substance

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: Ethyl Alcohol
CAS Number: 64-17-5

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
t	t	%
0-1	0.000	0.0%
1-10	-0.403	-5.8%
*	-0.126	-2.1%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2012 Change from 2012

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

The Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Ethyl Alcohol. Based on the information gathered in this report, the amount of Ethyl alcohol created is not expected to significantly increase.

#### **Implemented Options**

Domtar intends to install a CO monitor on the Bark Boiler to reduce emissions including Ethyl Alcohol.

Substance:	Isopropyl Alcohol
CAS Number:	67-63-0

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance: The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

t	t	%
0-1	0.000	0.0%
1-10	-0.121	-2.0%
*	0.022	0.5%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

The Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Isopropyl Alcohol. Based on the information gathered in this report, the amount of Isopropyl alcohol created is not expected to significantly increase.

## **Implemented Options**

Domtar intends to install a CO monitor on its bark boiler to reduce emissions including Isopropyl Alcohol.

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: D-Limonene CAS Number: 5989-27-5

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land On site disposal Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
t	t	%
1-10	0.722	9.0%
0-1	0.000	0.0%
*	0.722	9.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

### **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill does not intend to reduce its use of D-Limonene because it is an undesirable trace contaminant in raw materials (softwood chips) for which there is no viable alternative. Based on the information gathered in this report, the amount of D-Limonene used is expected to increase due to increased softwood pulp production.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Methyl Ethyl Ketone
CAS Number:	78-93-3

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal Off site recycling 2014 Change from 2013 Change from 2013

·	·	70
0-1	0.000	0.0%
10-100	0.212	0.8%
*	0.001	0.0%
*	0.297	2.5%
*	0.000	0.0%
*	0.001	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated - Espanola Mill intends to reduce its creation of Methyl Ethyl Ketone. Based on the information gathered in this report, the amount of Methyl Ethyl Ketone created is not expected to significantly increase. Incorporated

# **Implemented Options**

Domtar intends to install a CO monitor on its Bark Boiler to reduce emissions including Methyl Ethyl Ketone.

Substance: Alpha-Pinene
CAS Number: 80-56-8

2014

10-100

0-1

Change from 2013 Change from 2013

0.278

0.278

0.000

0.000

0.000

0.000

0.000

%

2.3%

0.0%

2.3%

0.0%

0.0%

0.0%

0.0%

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

*On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above
substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill does not intend to reduce its use of Alpha-Pinene because it is an undesirable trace contaminant in raw materials (softwood chips) for which there is no viable alternative. Based on the information gathered in this report, the amount of Alpha-Pinene used is expected to increase due to increased softwood pulp production.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Beta-Pinene
CAS Number:	127-91-3

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

	0.14116c 11 cm = 010	0.101.60 0111 2010
t	t	%
1-10	0.005	0.3%
0-1	0.000	0.0%
*	0.005	0.3%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

The Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy Domtar Incorporated – Espanola Mill does not intend to reduce its use of Beta-Pinene because it is an undesirable trace contaminant in raw materials (softwood chips) for which there is no viable alternative. Based on the information gathered in this report, the amount of Beta-Pinene used is expected to increase due to increased softwood pulp production.produced by the facility for sale. Based on the information gathered in the toxic substance reduction plan, the amount of beta-pinene used is not expected to significantly increase.

### **Implemented Options**

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number:

Total Reduced Sulphur
**

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air Released to water Released to land On site disposal

Off site disposal Off site recycling

2014 t	Change from 2013	Change from 2013 %
	-	,-
0-1	0.000	0.0%
100-1,000	-16.828	-1.7%
*	0.717	0.5%
*	-0.074	-2.3%
*	-0.010	-100.0%
*	0.014	0.0%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill will be reducing its creation of Total Reduced Sulphur through the addition of six more aerators in the Wastewater Treatment Process. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

Six additional aerators will be installed in the effluent treatment system. This will improve oxygenation of the effluent, and reduce TRS (H2S specifically) formation. Liquor Sulphidity target has been lowered to 30%. This may reduce overall TRS and H2S formation in the Pulping, Chemical Recovery, and Wastewater Treatment processes.

Substance:	Acetone
CAS Number:	67-64-1

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

Released to air Released to water

On site disposal Off site disposal Off site recycling

Released to land

2014	Change from 2013	Change from 2013
t	t	%

0-1	0.000	0.0%
100-1,000	-4.611	-3.0%
*	0.670	2.6%
*	0.011	2.4%
*	0.000	0.0%
*	0.002	76.8%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2012 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Incorporated – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy. Domtar Incorporated – Espanola Mill intends to reduce its creation of Acetone. Based on the information gathered in this report, the amount of Acetone created is not expected to significantly increase.

# **Implemented Options**

Domtar intends to install a CO monitor on its Bark Boiler to reduce emissions including Acetone.

<sup>\*\*</sup> no single CAS number applies to this substance

Substance: Arsenic
CAS Number: 7440-38-2

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

2014	Change from 2013	Change from 2013
kg	kg	%
100-1,000	-24.725	-4.6%
0-1	0.000	0.0%
*	0.054	13.9%
*	5.516	2.5%
*	0.000	0.0%
*	9.824	25.3%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Mercury
CAS Number:	7439-97-6

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

kg	kg	%
10-100	-1.237	-6.4%
0-1	0.000	0.0%
*	0.036	3.4%
*	0.006	3.8%
*	0.000	0.0%
*	0.103	27.9%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use of this metal (and its compounds) because it is an undesirable trace contaminant in raw materials (wood chips, natural gas and chemicals) for which there is no viable alternative. Based on the information gathered in this report, the amount of this metal (and its compounds) used is not expected to significantly increase. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

## Implemented Options

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number:

Acetaldehyde 75-07-0

Change from 2013 Change from 2013

0.0%

-1.9%

-1.3%

2.4%

0.0%

0.0%

0.0%

0.0%

0.000

-0.697

-0.185

0.011

0.000

0.002

0.000

0.000

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

2014

0-1

10-100

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its use or creation of Acetaldehyde as it is an undesirable trace contaminant created within the manufacturing process for which there is no viable process alternative. Based on the information gathered in this report, the amount of Acetaldehyde created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Benzo(a)phenanthrene
CAS Number:	218-01-9

2014

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

2017	Change from 2013	Change nom 2015
kg	kg	%
0.0000	0.000	0.0%
0.000	-0.182	-2.6%
*	-0.184	-2.6%
*	0.000	0.0%
*	0.000	0.0%
*	0.002	5.2%
*	0.000	0.0%
*	0.000	0.0%

Change from 2013 Change from 2013

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# Toxic Substance Reduction Plan Objective

Domtar Inc. – Espanola Mill does not intend to reduce its creation of PAHs because they are an undesirable trace contaminants created within the manufacturing process for which there is no viable process alternative. Based on the information gathered in this report, the amount of PAHs created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

## **Implemented Options**

<sup>\*\*</sup> no single CAS number applies to this substance

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

Substance: CAS Number: Phenanthrene 85-01-8

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
kg	kg	%
0-1	0.000	0.0%
100-1,000	-2.395	-2.3%
*	-2.514	-2.5%
*	0.000	0.0%
*	0.000	0.0%
*	0.119	7.4%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

#### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of PAHs because they are an  $undesirable\ trace\ contaminants\ created\ within\ the\ manufacturing\ process\ for\ which\ there\ is\ no\ viable$ process alternative. Based on the information gathered in this report, the amount of PAHs created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### **Implemented Options**

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance: Acenaphtylene CAS Number: 208-96-8

On a facility-wide basis:

Amount that entered the facility as the substance itself or as

a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal Off site disposal

Off site recycling

2014	Change from 2013	Change from 2013
		0/

		,
0-1	0.000	0.0%
10-100	-0.930	-2.0%
*	-1.049	-2.3%
*	0.000	0.0%
*	0.000	0.0%
*	0.119	7.6%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

### Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

# **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of PAHs because they are an undesirable trace contaminants created within the manufacturing process for which there is no viable process alternative. Based on the information gathered in this report, the amount of PAHs created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

# **Implemented Options**

<sup>\*\*</sup> no single CAS number applies to this substance

Substance: Fluoranthene CAS Number: 206-44-0

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

\*\* no single CAS number applies to this substance

2014 kg	Change from 2013 kg	Change from 2013 %
0-1	0.000	0.0%
10-100	-0.652	-2.0%
*	-0.760	-2.5%
*	0.000	0.0%
*	0.000	0.0%
*	0.109	7.6%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

## Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

#### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of PAHs because they are an undesirable trace contaminants created within the manufacturing process for which there is no viable process alternative. Based on the information gathered in this report, the amount of PAHs created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

#### Implemented Options

No options were identified to be technically or economically feasible. Therefore, no option was implemented for the reduction of this substance.

Substance:	Pyrene
CAS Number:	129-00-0

On a facility-wide basis:

Amount that entered the facility as the substance itself or as a constituent of another substance:

The amount of substance that was created:

Released to air

Released to water

Released to land

On site disposal

Off site disposal

Off site recycling

2014 kg	Change from 2013 kg	Change from 2013 %
6	۵٬۰	,,
0-1	0.000	0.0%
10-100	-0.325	-1.2%
*	-0.777	-3.1%
*	0.034	2.4%
*	0.000	0.0%
*	0.009	4.8%
*	0.000	0.0%
*	0.000	0.0%

<sup>\*</sup>On-site releases from the facility to air, water and land, as well as on and off-site disposal and off-site recycling for any of the above substances can be viewed by searching for this facility at http://www.ec.gc.ca/inrp-npri/default.asp?lang=en.

# Was a Toxic Substance Reduction Plan prepared for this substance during the reporting period?

A toxic substance reduction plan was prepared for this substance for the 2011 reporting period.

### **Toxic Substance Reduction Plan Objective**

Domtar Inc. – Espanola Mill does not intend to reduce its creation of PAHs because they are an undesirable trace contaminants created within the manufacturing process for which there is no viable process alternative. Based on the information gathered in this report, the amount of PAHs created is not expected to change. Domtar Inc. – Espanola Mill is committed to developing and implementing measures to ensure sustainable use of materials, resources and energy.

### **Implemented Options**

As of June 1, 2015, I, Michel Jean, certify that I have read the reports on the toxic substance reduction plans for the toxic substances referred to below and am familiar with their contents, and to my knowledge the information contained in the reports is factually accurate and the reports comply with the *Toxics Reduction Act, 2009* and Ontario Regulation 455/09 (General) made under that Act.

Acetaldehyde

Phenathrene

Acenaphtylene

Fluoranthene

Pyrene

Benzo(a)phenanthrene

Methyl Isobutyl Ketone

Octachlorodibenzofuran Acetone

Ethyl Alcohol Alpha Pinene Ammonia (total) Arsenic Beta Pinene Formaldehyde Cadmium Hexachlorobenzene

Carbon Monoxide Hexavalent chromium compounds Chlorine Hydrochloric acid Chlorine Dioxide Hydrogen Sulphide

2,3,7,8-Tetrachlorodibenzo-p-dioxin Isopropyl Alcohol 1,2,3,7,8-Pentachlorodibenzo-p-dioxin Lead 1,2,3,4,7,8-Hexachlorodibenzo-p-dioxin D-Limonene 1,2,3,7,8,9-Hexachlorodibenzo-p-dioxin Manganese 1,2,3,6,7,8-Hexachlorodibenzo-p-dioxin Methanol

1,2,3,4,6,7,8-Heptachlorodibenzo-p-dioxin Methyl Ethyl Ketone Octachlorodibenzo-p-dioxin Nitrogen Oxides 2,3,7,8-Tetrachlorodibenzofuran Nitrate Ion 2,3,4,7,8-Pentachlorodibenzofuran Phosphorus (total)

1,2,3,7,8-Pentachlorodibenzofuran  $\mathsf{PM}_{2.5}$ PM<sub>10</sub> Selenium 1,2,3,4,7,8-Hexachlorodibenzofuran 1,2,3,7,8,9-Hexachlorodibenzofuran 1,2,3,6,7,8-Hexachlorodibenzofuran Sulphur Dioxide 2,3,4,6,7,8-Hexachlorodibenzofuran Sulphuric acid

Total Reduced Sulphuric 1,2,3,4,6,7,8-Heptachlorodibenzofuran Total Particulate Matter  $1,\!2,\!3,\!4,\!7,\!8,\!9\text{-Heptachlorodibenzo furan}$ 

The original version of the toxic substance reduction plan is Michel Jean

Highest Ranking Employee:

Title:

signed off by:

General Manager 705-869-2020 Phone Number:

Domtar Inc. The legal and trade names of the owner and the operator of the facility, the street address of the facility and the mailing 1 Station Road Espanola, ON P5E 1R6 address of the facility 3185 Facility NPRI identification number The identification number assigned to the facility by the 5114 Ministry of the Environment for the purposes of Ontario Regulation 127/01. Number of full-time employees 538 North American Industry Classification System (NAICS) - 2, 4, 31-333221 322121 and 6 digit codes The name, position and telephone number of the individual who is the contact at the facility for the public: **Public Contact** Lynne Gibson Safety Coordinator Title Phone Number 705-869-2020 UTM coordinates, x and y 440796 Y 5124122 UTM Zone 17 NAD27 Legal name of Canadian parent company, if your facility is a subsidiary of a Canadian parent company Parent company name Domtar Inc 395, de Maisonneuve Blvd. West Address City Montreal Province Quebec Postal Code H3A 1L6 Percent Ownership 100%

